



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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RBW6430G00631-8G-3
Job Sheet 193041



Part No: RBW6430G00631-8G-3

Job Qty: ~~2~~ ^{DAS} 21 ⁹⁻⁸⁹

Part Name: Pin



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/8/19

Job Tracking No:

Due Date: 5/21/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6430G00631-8G Rev.A IPP Rev. A 18.12.10 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	SL-154 - 1	4 pcs	5/21/19	5/21/19	0.00	2.00	SL-154 - 1		JB - 19-05-18
110	QC 2	4 pcs	5/21/19	5/21/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		JB 19-05-18
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		

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CANADA
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Container No: S182318



Part: RBW6430G00631-8G-3

Job No: 193041

Serial No/Batch: S182318

Revision: A

Inspector:

Exp Date:

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62
9-89

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120 QC 8	4 pcs	5/21/19	0.00 0.00	QC 2 - 65	
				QC 2 - 5	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	mml 19/05/21
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
130 Packaging 3-1 - Stock - B4B	4 pcs	5/21/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
140 QC 21 - SA	4 pcs	5/21/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
Part Op 100 - 1-Machine as per folio FC 746 FOLIO REV: AA DWG REV: A 2-Deburr					
Descriptions: 130 - .					

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MAY 21 2019

GA172

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304R0.250	304 SS Round bar .250	.5320 ft (.133 ea)	100-SL-154 - 1	<u>5175073</u>

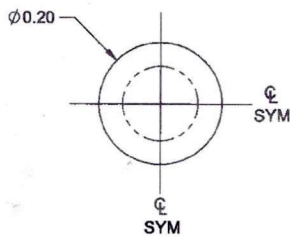
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-SL-154 - 1	M304R0.250	1	13	0

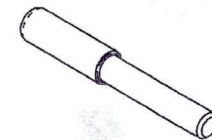
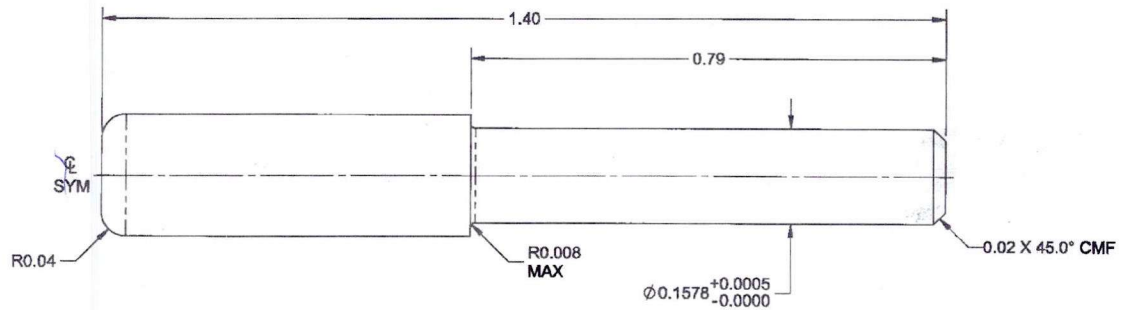
Part Specifications

Specifications could not be found.

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RBW6430G00631-8G-3 PIN



- NOTES:
- 1) MATERIAL: 303/304/316 STAINLESS STEEL
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1"
 X.XX = +/- 0.01" / +/- 0.5"
 X.XXX = +/- 0.005" / +/- 0.1"
 X.XXXX = +/- 0.0005" / +/- 0.05"
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: 0.005" TO 0.010"
 - 7) IDENTIFICATION: N/A

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 WITHOUT NOTICE
 WORK ORDER
 NO. 193041 *MLS*
19-04-08

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	KPT	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6430G00631-8G	SHEET 4 OF 7
APPROVED	<i>Malac</i>	TITLE	SCALE
DATE	12/5/2018	T/R SLIDER BUSHING RMVL. TOOL	NTS
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RBW 64306-00631-86-3 INSPECTION SHEET

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19/05/21

Date:

New Issue